

Work Order ID 65747



Page 1

Tuesday, January 25, 2011 10:22:18 AM

Item ID: D206-559-013

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 1/24/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 1/31/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

RL

Date: 11-01-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9527

rev A

IIN-D206-559

rev K

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-013 CHG006

Subtotal

for 11-02-1

160

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/2/2 40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65747



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Item Name: Bearpaw

Start Date: 1/24/2011 Start Qty: 4.00



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Subtotal

74

180

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-559-013 Location: 12

REV B

11/2/08

40

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/03

ME

11-02-02

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, January 25, 2011 10:22:25 AM

Page 1

Work Order ID: 65747

Parent Item: D206-559-013

Parent Item Name: Bearpaw



Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:J 04.02.17 Blank size changed KJ/JLM
 IPP Rev:K 07-01-02 Was K10008 JLM
 IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
 IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified
 By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-17A Bolt		Purchased	No			160	Each	452.0000	12	48			
-----------------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

Location	Loc Qty	Loc Code
ST358	452	
116419	400	
116549	52	

AN4-20A Bolt		Purchased	No			160	Each	518.0000	12	48			
-----------------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

Location	Loc Qty	Loc Code
ST359	518	
104016	118	
115936	200	
116419	200	

AN960JD416 Washer	NAS1149D0463J	Purchased	No			160	Each	30.0000	24	96			
----------------------	---------------	-----------	----	--	--	-----	------	---------	----	----	--	--	--

Location	Loc Qty	Loc Code
ST300	24	
113288	24	
ST356	6	
115622	6	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Tuesday, January 25, 2011 10:22:25 AM

Page 2

Work Order ID: 65747

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 4.00

Required Qty: 4.00

D2182B Manufactured No

160 f

185.9381 2.5

10



Rubber Cushion



11/2/28

Location

Loc Qty

Loc Code

ST410

185.93811

63413

185.93811

✓

(D2182B050) cut qty (6) at 5.00" as per dwg ***per kit***

D2274 Manufactured No

160 Each

262.0000 12

148



Radius Block



11/2/28

Location

Loc Qty

Loc Code

ST010

262

61361

1

63990

6

64771

55

65047

200

13
31

D2432 Manufactured No

160 Each

0.0000 2

18



206 (24") Bearpaw



64973

D2438 Manufactured No

160 Each

109.0000 6

24



Clamp



11/2/28 240

Location

Loc Qty

Loc Code

ST256

9

63999

9

ST456

100

64772

100

9x
15x

Tuesday, January 25, 2011 10:22:25 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Tuesday, January 25, 2011 10:22:25 AM

Page 3

Work Order ID: 65747

Parent Item: D206-559-013

Parent Item Name: Bearpaw

Start Date: 1/24/2011

Required Date: 1/31/2011

Start Qty: 4.00

Required Qty: 4.00



Washer

Manufactured No

160 Each

706.0000 12 48



11/2/25

Location

Loc Qty

Loc Code

ST017

706

64127

706

70



Rubber Extrusion

Manufactured No

160 f

553.8793 2.5 10



11/2/25

Location

Loc Qty

Loc Code

ST410

500

64283

500

ST412

53.879279

56516

53.879279

10 feet

(D2732-050) cut qty.(6) at 5.00" as per dwg ***per kit***

MS21042L4



Nut

Purchased No

160 Each

4,359.000 12 48



11/2/25

Location

Loc Qty

Loc Code

ST300

4359

1123143

2

115589

10

115621

21

116188

3500

116548

826

48

Tuesday, January 25, 2011 10:22:26 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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REFERENCE ONLY






5.0 PARTS LIST (D206-559 REV. K)
32.7 PARTS LIST (ICA-D205-559 REV. 2)

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT (WAS AN4-15A)
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER (OR NAS1149D0463J)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER (OR AN960JD416)
2		2					QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 10.06.30
CERT. NO.: SH92-17
ISSUE NO.: 7

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9527	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BOLT CHANGE	NTS
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